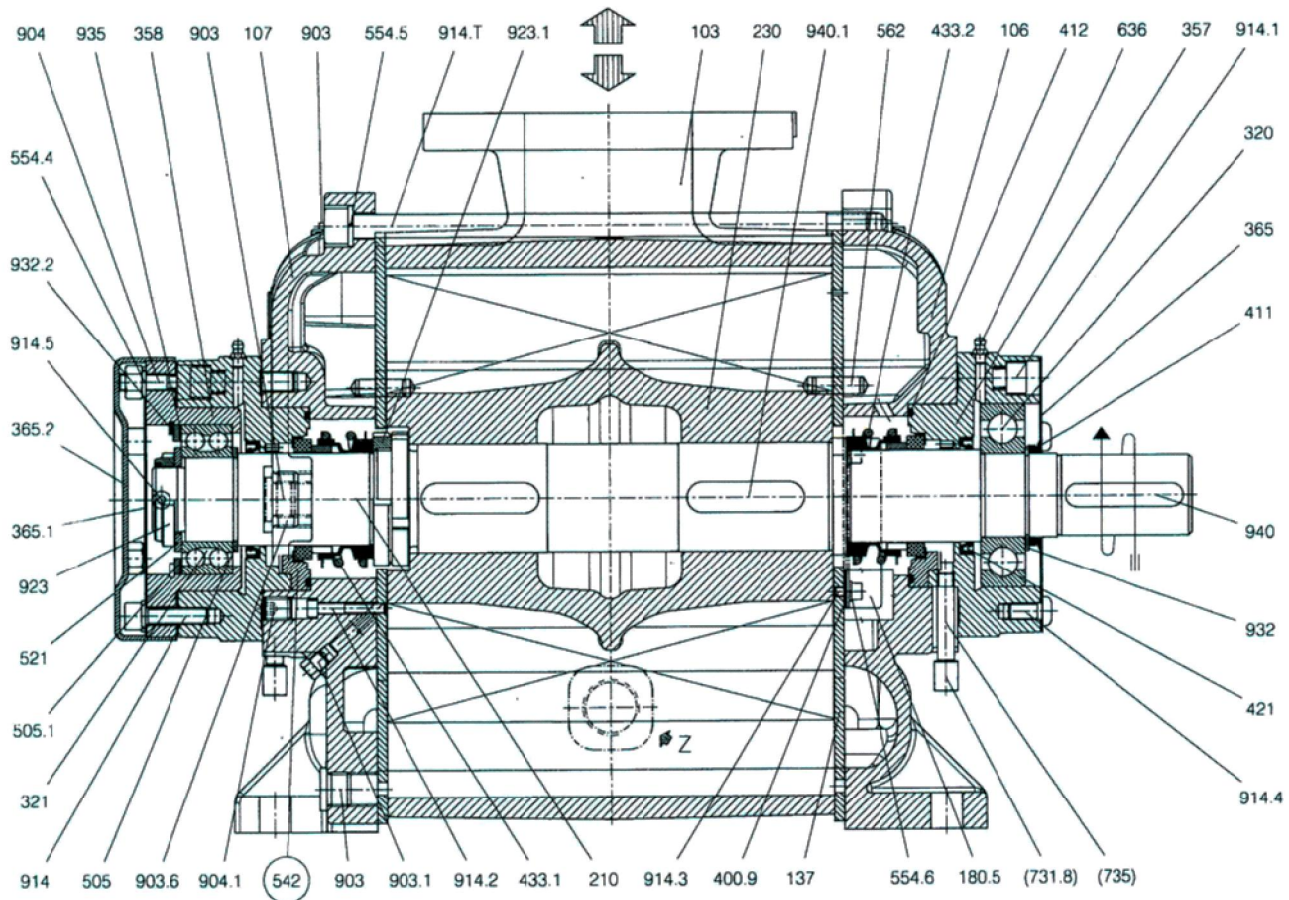


**SECTIONAL DRAWING
LIQUID RING VACUUM PUMP
TRAVAINI PUMP MODEL
TRVX 657**



PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
106	Suction Casing	403	Liquid gasket sealant	904B	Grub screw with dog point
107	Discharge Casing	409	Reed valve	905	Tiebolt
113	Interstage casing	412	O-ring seal	914	Hex socket head cap screw
137A	Port plate-Front side	421	Seal ring Radial	914B	Hex socket oval head screw
137B	Port plate-Rear side	427	V-ring seal	916	Plastic plug
210	Shaft	433	Mechanical seal	920	Hex nut
230	Impeller	505	Shoulder ring	923	Slotted locknut
272	Reed valve guard plate	547	Mechanical seal housing bush	923A	Slotted locknut
320	Single ball bearing	557	Split spring lock washer Grower typ	932	Self-locking Slotted locknut
321	Double ball bearing	562	Parallel pin	938	Serrated lock washer teeth
357	Mech. seal & bearing Housing	585	Grease nipple cap	939	Wedge lock washer
357.1	Mech. seal & bearing Housing None drive end	636	Grease nipple	940	Key
361	Non drive end Bearing Cover	903	Thread plug	972	Information label
365	Bearing shield	904A	Grub screw with flat point		



Premier Fluid Systems
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