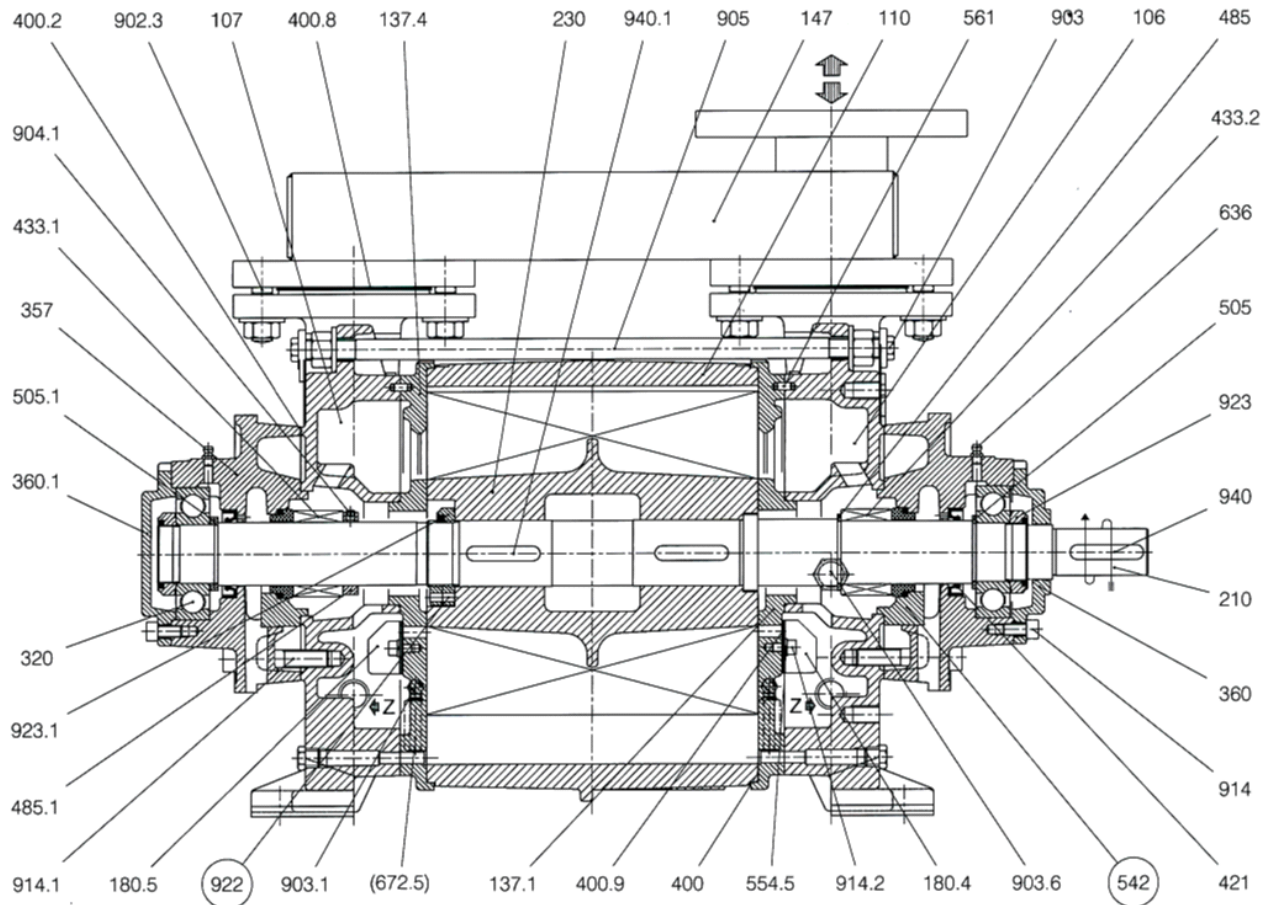


SECTIONAL DRAWING
LIQUID VACUUM PUMPR
TRAVAINI PUMP MODEL
TRVA 65-300&450/C



Part Number	Description	Part Number	Description	Part Number	Description
106	Suction casing	➤ 400.9	Flat valve	903	Plug
107	Discharge casing	➤ 421	Radial seal ring	903.1	Plug
110	Impeller casing	➤ 433.1	Mechanical seal c.c.w.	903.6	Plug
137.1	Side element	➤ 433.2	Mechanical seal c.w.	903.7	Plug
137.4	Side element	485	Mech. seal shoulder ring	904.1	Grub-screw
147	Manifold	485.1	Mech. seal locating ring	905	Tie-bolt
180.5	Valve plate	➤ 505	Bearing shoulder ring	914	Screw
➤ 210	Shaft	542	Seal bush (A3 only)	914.1	Screw
➤ 230	Impeller	554.5	Washer	920	Nut
➤ 320	Ball bearing	561	Cylinder pin	922	Shaft nut
357.1	Bearing/Seal housing	636	Grease nipple	923	Nut
360	Bearing cover	672	Anticavitation	940	Key
360.1	Bearing cover	902	Stud	940.1	Key
➤ 400.2	Gasket	902.3	Stud	Z	Liquid supply inlet
➤ 400.8	Gasket				

➤ = Recommended spare parts



Premier Fluid Systems
Canadian Home of Travaini Pumps

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