SAO Series Liquid Ring Compressor



PRESSURE RANGE : 30 to 150 PSIG **CAPACITY** : 38 to 106 CFM

FEATURES : Double acting liquid ring compressor

providing oil free clean air. No internal lubrication required, air is free from carbon and teflon particles, no filter required, clean incoming air is scrubbed with water removing most dust particles; No reciprocating pistons and valves which reduces maintenance. Low vibration and low noise level, low starting torque; Re-

greasable bearings

SHAFT SEALING

Mechanical seal **OPTIONS**

Bareshaft compressor - Coupled to electric motor on baseplate - Mating flanges **ACCESSORIES**

: (Optional) Intake silencer, discharge Air-liquid separator tank, non-return valve, pressure relief valve, pressure gauge; Piped service liquid line with isolating valve, Y-strainer, 1/60/120 solenoid valve, back-flow preventer, flow switch, regulating valve and compound

gauge



PUMP TYPE		SAOE3U		SAOG2D		SAOG2G	
Speed	RPM	2900	3500	2900	3500	2900	3500
Motor - installed power	HP	20	25	25	30	30	40
Avg. service liquid flow	GPM	4.0	4.5	4.5	6.5	7.0	8
Noise level at 80 PSIG	dB(A)	65	67	68	70	68	70
Max. discharge pressure PSIG		155	155	155	155	155	155

Standard Materials of Construction **							
Part No.	Description	GH	RA	А3			
106	Suction casing						
107	Discharge casing	Cast	Stainless				
137	Port plate	Odol	steel				
110	Impeller housing		AISI 316				
210	Shaft	Stainles AISI					
357	Bearing housing	Cast iron					
230	Impeller	Bronze Stainless AISI 3					

MODEL DESIGNATION

SAO G 2 G / C - GH		
SA	Double acting liquid ring compressor	
0	Design number	
G	E = 32 mm diameter flange size - 1 1/4" G = 50 mm diameter flange size - 2"	
2	2 = number of stages 3 =	
G	D = 60 mm G = 90 mm U = 46 mm Dimensions impeller 1 st stage	
С	Shaft sealing C = Mechanical seal B = Packing seal	
GH	Materials of construction (see table)	

⁻For further information please consult Premier Fluid Systems Inc.



^{**}Special Materials Available Upon Request

⁻Request information on our fully engineered air compressor and vacuum systems